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Examiner	Art Unit	
Clifford C Shaw	1725	
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Examiner's Amendment and Reasons for Allowance

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

In claim 2, line 2, "rang" has been changed to <u>range</u> in order to correct an obvious typographical error.

REASONS FOR ALLOWANCE

The patents to Light (2,190,267) and Umino et al. (3,935,417) are cited to show prior art welding of copper to steel. The patents to Kohler et al. (2,919,342) and Vagi (3,435,183) are cited to show prior art welding of dissimilar metals using high frequency a.c. current.

The following is an examiner's statement of reasons for allowance: none of the prior art of record teaches or suggests the claimed process for joining a steel to a copper with the steps set forth, particularly the step of applying a copper containing flash layer as set forth in claim 1.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

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fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication should be directed to Clifford C Shaw at telephone number 571-272-1182. The examiner can normally be reached on Monday through Friday of the first week of the pay period and on Tuesday through Friday of the second week of the pay period.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mr. Thomas G. Dunn, can be reached at 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Clifford C Shaw Primary Examiner Art Unit 1725

June 27, 2004